

**STABILIZATION OF WIPES, PADS AND APPLICATORS IN CONJUNCTION  
WITH FLEXIBLE AND NON-FLEXIBLE BARRIER PACKAGING**

**ABSTRACT OF THE DISCLOSURE**

A packaging machine that relates to wipes, pads and applicators in general, and to machine production systems and the configuration of structures to stabilize or adhere wipes, pads or applicators before or after impregnation by formularies and substances to flexible and non-flexible barriers especially concerning the use of packaging as a non-permeable barrier. The packaging acts as a barrier by reducing or eliminating the migration of unwanted substances contained or absorbed in the wipes, pads or applicators from contacting the skin of the user of said impregnated wipes, pads or applicators.